

# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS



## DO NOT CUT WIRES OR DISMANTLE UNITS

Cutting a unit's wires or dismantling a unit immediately voids the manufacturer's warranty. Water can easily seep into the motor through cut wiring. In addition, taking a motor off the reservoir and trying to install it on an old reservoir usually damages the brushes in the motor. Disassembled parts are not covered by warranty.

**6204** (NEW) O.E.M.  
**FITS: O.M.C.**  
 3-wire connection  
 2 bolt mount

**TR204**  
 Repair kit



**6206** (NEW) O.E.M.  
**FITS: O.M.C.**  
 3-wire connection  
 3 bolt mount

**TR206**  
 Repair kit



**6208** (NEW) O.E.M.  
**(MOTOR/RESERVOIR ONLY)**  
**FITS: O.M.C. Outboards**  
 3-wire connection

**TR208**  
 Repair kit



**6209** (NEW) O.E.M.  
**FITS: O.M.C.**  
 2-wire connection

**TR209**  
 Repair kit



**6211** (NEW) O.E.M.  
**FITS: O.M.C. stern-drive**  
**1979-1985 2.5L, 3.0L**  
 3-wire connection  
 Ring Terminal Ends

**TR211**  
 Repair kit  
**(Cast Aluminum)**

**TR210**  
 Repair kit  
**(Stamped Steel)**





# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

**6213** (NEW) O.E.M.  
FITS: GOOD AUTOMATIC  
WINDLASS  
Ring Terminal Ends



Will also replace units with this style shaft

**6217** (NEW) O.E.M.  
(MOTOR/RESERVOIR ONLY)  
FITS: B.M.W., MERCURISER,  
VOLVO PENTA  
Includes: Screws,  
gasket & adapter  
Ring Terminal Ends



**TR217**  
Repair kit



**TAK217**  
Screws, gasket, adapter



**6214** (NEW) O.E.M.  
MOTOR/RESERVOIR ONLY  
FITS: O.M.C.  
1979-1985 3.8L,  
4.3L, 5.0L, 5.7L  
Stern Drive Engines  
2-wire connection



**6218** (NEW) O.E.M.  
(MOTOR ONLY)  
FITS: MERCURISER I/O'S AND  
MERCURY OUTBOARDS  
W/OILDYNE PUMP  
12 Volt  
Ring Terminal Ends



Replaces early square-style motor

**TR218**  
Brush kit →



**6216** (NEW) O.E.M.  
(MOTOR/RESERVOIR ONLY)  
FITS: CHRYSLER, O.M.C.  
3-wire connection



**6219**  
Slow speed motor  
Fits Jack lift for racing outboards

**6220** (NEW)  
HEAVY-DUTY  
FITS: O.M.C.  
2-wire connection  
Includes O-ring  
3 bolt mount  
Male Spade  
Terminal Ends



**R473**  
Relay available



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# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS



**TR221** O.E.M.  
(REPAIR KIT ONLY)  
FITS: Discontinued  
VOLVO PENTA Motor  
897720-9



**MOTOR IS NOT AVAILABLE**

**TR222** O.E.M.  
(REPAIR KIT ONLY)  
FITS: Discontinued  
VOLVO PENTA Motor  
Nos. 850046,  
853520



**MOTOR IS NOT AVAILABLE**

**6223** (NEW)  
HEAVY-DUTY  
FITS: VOLVO PENTA  
Female Spade Terminal Ends



**TR223** O.E.M.  
Repair kit  
Fits: Electrolux  
motor only



This repair kit will not fit an ARCO heavy-duty motor!

**6224** (NEW)  
(COMPLETE)  
FITS: VOLVO PENTA  
Includes: Hydraulic valve body  
Ring Terminal Ends



**6225** (NEW) O.E.M.  
(MOTOR/ RESERVOIR ONLY)  
Fits: PRESTOLITE



← Replaces this style Prestolite Pump

**6227** (NEW) O.E.M.  
(COMPLETE)  
FITS: VOLVO PENTA - THRU 1999  
W/OILDYNE PUMP



**6232**  
(MOTOR ONLY)

**M531** (NEW)  
RESERVOIR KIT  
FITS: ARCO 6227  
Includes: Reservoir,  
cap, and O-ring



Fits Oildyne Pump ONLY

For new style 4 screw mount see M533 in miscellaneous section





# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

**6228** (NEW) O.E.M.  
HEAVY-DUTY  
(MOTOR ONLY)  
FITS: MANY SMALL  
O.M.C. OUTBOARDS  
Includes gasket



Fits: O.M.C. Pump  
No. 173946



**TR228**  
Repair kit



**6231** (NEW) O.E.M.  
(MOTOR ONLY)  
FITS: U.S. MARINE  
W/OILDYNE PUMP  
2-wire connection  
Female Spade Terminal Ends



To be discontinued when  
present stock is exhausted

**6232** (NEW) O.E.M.  
(MOTOR ONLY)  
FITS: **ARCO** 6227,  
Late model **VOLVO PENTA**  
W/ OILDYNE PUMP  
2-wire connection



**6238** (NEW)  
HEAVY-DUTY  
Fits: O.M.C.  
1998-Up  
75 HP-250 HP FFI  
Outboard Engines  
4 bolt mount,  
Female Sealed  
Terminal Ends  
Includes O-ring



**6239** (NEW)  
HEAVY-DUTY  
FITS: HONDA  
1992-Up 35-50 HP  
2-wire connection  
Includes O-ring  
4 bolt mount  
Hollow-hex shaft  
Female Spade Terminal Ends



**6240** (NEW)  
HEAVY-DUTY  
FITS: YAMAHA  
1997-UP 115 HP  
2000-UP 115 HP 4-Stroke  
1997-2000 130 HP  
1998-UP 150-200 HP  
225 HP  
2-wire connection  
4 bolt mount,  
Ring Terminal Ends  
Includes O-ring



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# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS



## 6241 (NEW)

**HEAVY-DUTY**

**FITS: O.M.C.** 60, 70, 90,

115, 150, 175 HP

**1991-Up** 200, 225 HP

**1991-94** 120, 140 HP

**1995-UP** 50 HP 3-cyl, 60 HP, V4 130 HP

**1997-Up** 115-200 HP

**1998-99** 225 HP

2-wire connection

4 bolt mount

**Flat-blade shaft**

Female Spade Terminal Ends



**Includes O-ring and adaptor to replace motors with hollow hex shafts**

**ALSO REPLACES OEM MOTORS WITH HOLLOW HEX SHAFT**

## R473

Relay available



## 6242 (NEW)

**HEAVY-DUTY**

**FITS: O.M.C.**

**1992-Up** J-suffix 40,

48, 50 HP

2-wire connection

Includes O-ring

4 bolt mount

**Hollow-hex shaft**

Female Spade Terminal Ends



## R473

Relay available

## 6243 (NEW)

**HEAVY-DUTY**

**FITS: O.M.C.**

**1989-1992** M-suffix 40,

48, 50 HP

2-wire connection; 4 bolt mount

Includes O-ring

**Hollow-hex shaft**

Male Spade Terminal Ends



## R473

Relay available

## 6244 (NEW)

**HEAVY-DUTY**

**FITS: O.M.C.**

**1993 V6**

**1993-Up** Commercial V8

2-wire connection;

3 bolt mount

Includes O-ring

**Flat-blade shaft**

Female Spade Terminal Ends



## R473

Relay available

## 6245 (NEW)

**HEAVY-DUTY**

**FITS: O.M.C. COBRA**

**1989-1993** Stern-drives

(all models)

**VOLVO 1994-Up** 3.0-8.2L

2-wire connection; 3 bolt mount

Includes O-ring

**Flat-blade shaft**

Flag Connector Terminal Ends



## 6250 (NEW)

**HEAVY-DUTY**

**FITS: Late model MERCURY**

135, 150 XR6, Magnum III,

175, 200, 225, 250 HP,

105-140 HP Jet

2-wire connection; 2 bolt mount

Includes O-ring

**Flat-blade shaft**

Bullet Connector Terminal Ends



**This motor will NOT replace an early model Mercury cartridge pump motor! Order Part No. 6278**

## 6255 (NEW) O.E.M.

**HEAVY-DUTY**

**FITS: Late model**

**MERCURY/FORCE**

25-50 HP outboards

2-wire connection

4 bolt mount

**Flat-blade shaft**

Bullet Connector

Terminal Ends





# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

## 6260 (NEW)

**HEAVY-DUTY**  
**FITS: YAMAHA**  
 1992-2002 90 HP  
 1992-1995 50-90 HP  
 1994 40 HP; 1996 70-90 HP  
 1997-Up 60, 70, 90 HP  
 3 bolt mount  
 2-wire connection,  
 Includes O-rings  
**Flat-blade shaft**  
 Ring Terminal Ends



## 6268 (NEW)

**FITS: SUZUKI**  
 1991-1997 DT90,  
 1991-2000 DT100,  
 1991-2003 DT150,  
 1991-1992 DT175,  
 1991-2000 DT200,  
 1991-2003 DT225  
 3 bolt mount, 2-wire connection  
 Includes O-ring and adaptor  
 Ring Terminal Ends



## 6265 (NEW)

**HEAVY-DUTY**  
**FITS: YAMAHA**  
 1987-1995  
 115-200 HP Outboards  
 1990-1994 225 HP  
 2-wire connection  
 3 bolt mount  
 Includes O-ring  
**Flat-blade shaft**  
 Ring Terminal Ends



## 6269 (NEW)

**FITS: SUZUKI** DT 150/200  
 3 bolt mount  
 3-wire connection  
 Ring Terminal Ends



## 6266 (NEW)

**FITS: YAMAHA**  
 1995-Up 40/50 HP  
 2-wire connection  
 3 bolt mount  
 Ring Terminal Ends



## 6270 (NEW) O.E.M. (COMPLETE)

**FITS: Late model MERCURY**  
 225-275 HP Outboards w/Oildyne pump  
 Ring Terminal Ends



## 6218 MOTOR ONLY

## 6267 (NEW)

**FITS: YAMAHA**  
 Early 70, 90, 115,  
 150-200 HP  
 3 bolt mount  
 3-wire connection  
 Ring Terminal Ends  
 4-mm thick shaft  
 blade with 68.3-mm  
 mounting collar.



## 6274 (NEW)

**HEAVY-DUTY**  
**FITS: Late model MERCURY/MARINER & FORCE**  
 75-125 HP outboards w/single ram  
 3-wire connection; 4 bolt mount  
**Hollow-hex shaft**  
**(Motor/Reservoir Only for Trim Pump Assembly 824051)**  
 Includes stainless steel mounting screws,  
 shaft adaptor, O-ring and fill plug.  
 Ring Terminal Ends



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# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS



**6275** (NEW) O.E.M.  
(COMPLETE)  
FITS: Late model MERCURISER  
w/Oildyne pump  
Ring Terminal Ends

**6218** MOTOR ONLY

**M525** (NEW)  
Reservoir kit  
FITS: ARCO 6275  
Includes: Reservoir, cap, O-ring,  
mounting screw

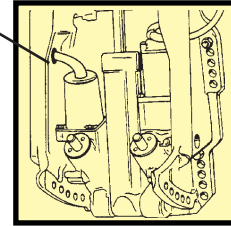
For new style 4 screw mount  
Mercuriser 883166A2 see M532  
in miscellaneous section



**6278** (NEW)  
(COMPLETE)  
HIGH-PERFORMANCE  
Cartridge pump  
w/replaceable motor  
FITS: MERCURY/MARINER  
35-220 HP Outboards  
2 bolt mount  
w/Design I, 3 ram,  
3 wire tilt/trim units  
W/SIDE FILL RESERVOIR  
Replaces square-style Eaton,  
round-style Prestolite



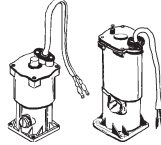
**TR277** SIDE FILL RESERVOIR  
Repair kit



**6276** (NEW)  
HEAVY-DUTY  
FITS: Late model  
MERCURY/MARINER, FORCE  
40-125 HP outboards  
w/single ram  
2-wire connection  
4 bolt mount  
Hollow-hex shaft  
(Motor/Reservoir Only)  
Includes stainless  
steel mounting screws, shaft adaptor,  
O-ring and fill plug.  
Bullet Connector Terminal Ends



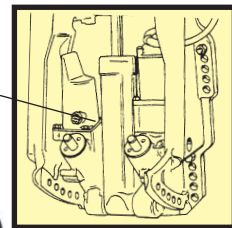
Will also replace these style units



**6279** (NEW)  
HEAVY-DUTY  
FITS: MERCURY/MARINER  
outboards w/Design II  
3 ram, 3 wire trim units  
Hollow-hex shaft  
W/AFT FILL RESERVOIR  
3-wire connection  
2 bolt mount  
Shaft adaptor and  
O-ring included.  
Ring Terminal Ends



Replaces this  
square motor  
AFT FILL RESERVOIR



**TR279**  
Repair kit



**6277** (NEW)  
HEAVY-DUTY  
(MOTOR ONLY)  
FITS: ARCO  
cartridge pump 6278 only!  
2 bolt mount  
Ring Terminal Ends



**TR277**  
Repair kit



Motor WILL NOT replace original equipment. Order Part No. 6278

If you have questions  
about any of our products,  
please don't hesitate to call!  
Toll Free 1-800-722-2720  
1-850-455-5476

